

Minimize plant risks

Following the valve manufacturer's maintenance recommendations ensures plant availability.

## Jet Pulse Valves maintenance recommendation XH 03 TY RXYB - GAAXH03\_F14(BC17)Y

XH-serie ball valve	Maintenance scope	
	Minor maintenance	Major maintenance
<b>Maintenance intervals</b>	Every 350 000 cycles	Every 700 000 cycles
<b>Maintenance scope with required spare parts</b>	Workshop inspection + spare part set (H156395) + valve trim set and shafts if worn	Workshop inspection + spare part set (H156395) + valve trim set (H157340) + shafts (H149238, H149239)

  

GAAXH-series actuator	Maintenance scope	
	Minor maintenance	Major maintenance
<b>Maintenance intervals</b>	Every 350 000 cycles	Every 700 000 cycles
<b>Maintenance scope with required spare parts</b>	Workshop inspection + spare part set (H156416) + bearing and gear unit and cylinders if worn	Workshop inspection + spare part set (H156416) + bearing and gear unit (H157336) + cylinders (2 x H155687 if worn)

Valve spare part set = Assy. drw. F85253.  
Parts no#: 062, 063, 064, 065, 066, 069, 130  
Valve trim set = Parts no# 003, 007, 070, 091, 099, 150  
Valve IMO: 1 XH 70 (EN)

Actuator spare part set = Assy. drw. F87140.  
Parts no#: 016, 017, 018, 019, 022, 024, 062  
Bearing and gear unit = Parts no# 004, 005, 015, 026  
Actuator IMO: 1 GC 70 (EN)



Operational benefits:



Improved plant availability



Optimized performance



Ensured quality



Improved safety